

Polymer	Tg (°C)
EVOH – Ethylene Vinyl Alcohol	15.0
HDPE – High Density Polyethylene	-110.0
PA6 – Polyamide 6 (Nylon)	60.0
PA66 – Polyamide 6-6 (Nylon)	55.0
PS (Polystyrene)	90.0
HIPS – High Impact Polystyrene	88.0
LDPE – Low Density Polyethylene	-110.0
LLDPE – Linear Low Density Polyethylene	-110.0
PET – Polyethylene Terephthalate	73.0
PETG – Polyethylene Terephthalate Glycol	79.0
PP (Polypropylene) Copolymer	-20.0
PP (Polypropylene) Homopolymer	-10.0
PVC, Plasticized	-50.0
PVC Rigid	60.0